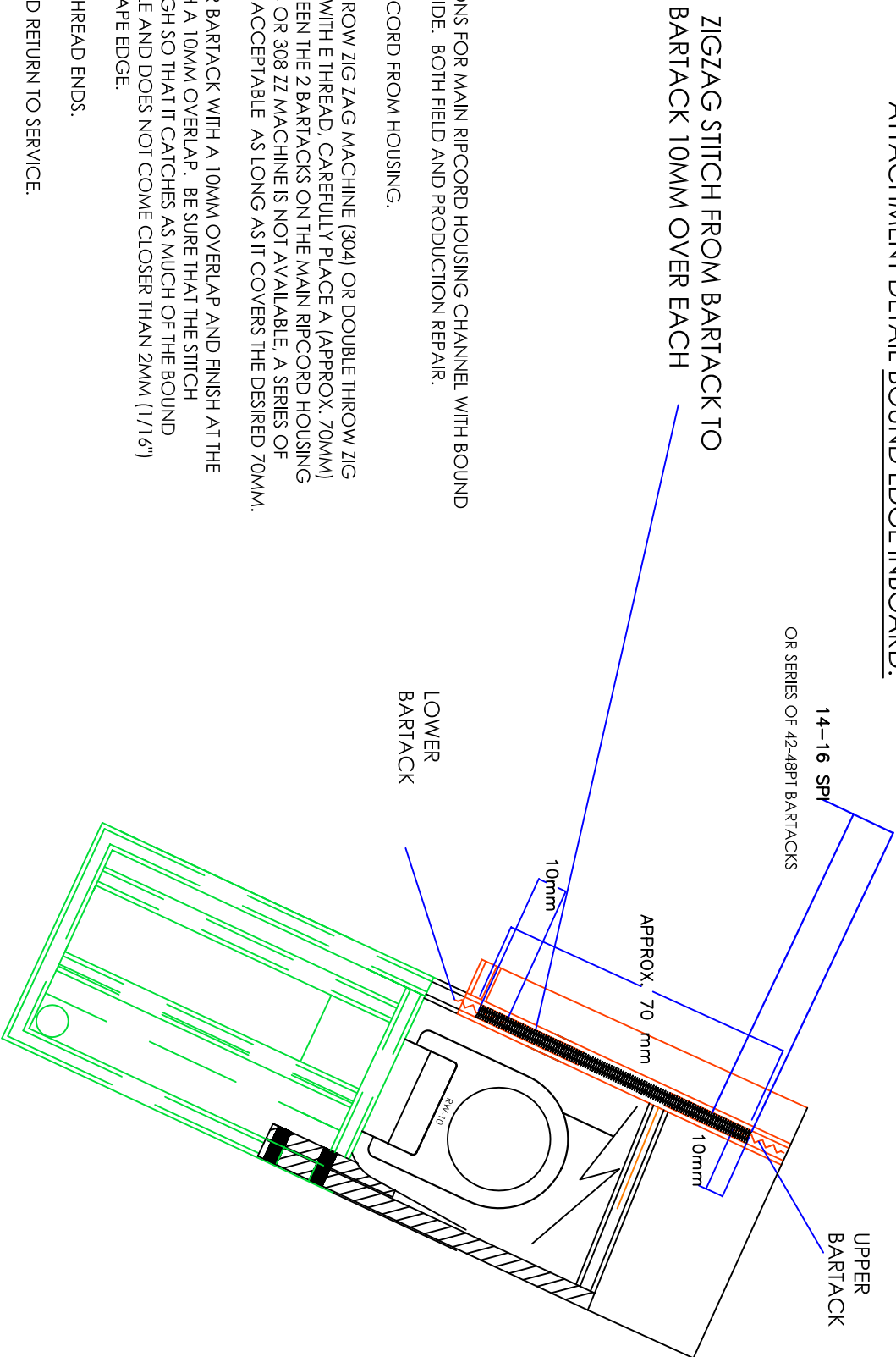


MAIN RIPCORD HOUSING CHANNEL
ATTACHMENT DETAIL BOUND EDGE INBOARD.

Rev. No.	Revision Note	Date	Signature	Checked
1	ADDITION OF ZZ TO MARC HOUSING CHANNEL	6/7/05		
1	ADDITION OF OPTION TO USE DOUBLE THROW ZZ TO ACQUIRE THE DESIRED SPI	6/20/05		




RETRO FIT INSTRUCTIONS FOR MAIN RIPCORD HOUSING CHANNEL WITH BOUND EDGE ON INBOARD SIDE. BOTH FIELD AND PRODUCTION REPAIR.

1. REMOVE MAIN RIPCORD FROM HOUSING.
2. USING A SINGLE THROW ZIG ZAG MACHINE (304) OR DOUBLE THROW ZIG ZAG MACHINE (308) WITH E THREAD, CAREFULLY PLACE A (APPROX. 70MM) ZIG ZAG STITCH BETWEEN THE 2 BARTACKS ON THE MAIN RIPCORD HOUSING CHANNEL. IF THE 304 OR 308 ZZ MACHINE IS NOT AVAILABLE, A SERIES OF 42-48PT BARTACKS IS ACCEPTABLE AS LONG AS IT COVERS THE DESIRED 70MM.
3. START ZZ AT LOWER BARTACK WITH A 10MM OVERLAP AND FINISH AT THE UPPER BARTACK WITH A 10MM OVERLAP. BE SURE THAT THE STITCH WIDTH IS WIDE ENOUGH SO THAT IT CATCHES AS MUCH OF THE BOUND MATERIAL AS POSSIBLE AND DOES NOT COME CLOSER THAN 2MM (1/16") FROM THE BINDING TAPE EDGE.
4. CAREFULLY BURN THREAD ENDS.
5. INSPECT WORK AND RETURN TO SERVICE.

NOTE:
DRAWING IS NOT TO SCALE

- NOTE:**
1. Unless otherwise noted All Dimensions are in inches.
 2. All thread is Nylon and size E or equivalent unless otherwise noted.
 3. All tape, thread and webbing ends are hotknife sealed unless otherwise noted.
 4. Tolerance +/- 1/16 inch, unless otherwise noted.

DRAWN BY DSINGER	DATE 6/7/05	APPROVED BY APPROVED_BY	TITLE	FILE NAME RETRO-MARC-CHAN	SCALE NONE
Sun Path Products, Inc. 4439 Skydive Lane Zephyrhills, FL 33542-6650 <small>Authorized User Only</small>			PART NO MAIN-1	MOD001	REVISION 2
					SHEET 1/1